

SAMPLE FORMULATION

Formulation #

UEL0009

MiyoNAT ISA Eyeliner Pencil

An eyeliner with smooth application and extended wear.

Phase	Trade Name	INCI Name	Function	Supplier	%
A	PERFORMALENE™ 400	Polyethylene	Stabilizer	Univar Solutions	8.00
	PERFORMALENE™ 655	Polyethylene	Stabilizer	Univar Solutions	10.00
	PERFORMA V™ 6112 POLYMER	C28-52 Olefin/Undecylenic Acid Copolymer	Stabilizer	Univar Solutions	2.00
	Kester Wax K-SWR	C20-40 Alcohols (and) Behenyl Behenate (and) Copernicia Cerifera (Carnauba) Wax (and) Glycol Distearate (and) Montan Acid Wax	Stabilizer	Koster Keunen	5.00
	Avocado Oil	Persea Gratissima (Avocado) Oil	Emollient	Making Cosmetics	18.00
	Floraesters® 30	Jojoba Esters	Emollient	Floratech®	10.00
	Rheoparl KL2	Dextrin Palmitate	Gelling Agent	Miyoshi America	3.00
B	Bichroma Dark Blue / MBC- DB	Bismuth Oxychloride (and) Mica (and) Ferric Ammonium Ferrocyanide (and) Magnesium Stearate	Pearl Pigment	Sandream Specialties	8.00
	Mica CS-15	Mica	Filler	Miyoshi America	6.00
	MiyoNAT ISA Black-1	Iron Oxides (and) Isostearic Acid	Pigment		30.00
Total:				100.00	

Procedure

1	Weigh Phase A into beaker and heat to 115°C.
2	Once all waxes have dissolved, begin homogenizing mixture @ 3500 rpm.
3	Slowly add Phase B to Phase A while mixing and continue mixing for 15 minutes.
4	Pour into desired eyeliner pencil mold, refrigerate and package once cooled.